1. Clean pipe ends, removing oil, dirt, loose scale and rust; gasket should seat on bare metal.

2. For the purpose of centering coupling, each pipe shall be marked an equal distance from pipe end. This should be a minimum of one-half the middle ring (body) length plus two inches.

3. Wipe clean both rubber gaskets, pipe-end spacer and insulating sleeve.

4. Place insulating follower with larger bore (identified with green paint) and insulating gasket over pipe end to be insulated.

5. Place non-insulating follower with small bore, wedge gasket and body with insulating sleeve over other pipe end, then place pipe-end spacer in body. NOTE: Make sure end of body with larger bore (identified with green paint) is on pipe end to be insulated.

(Continued on back)