1. Clean pipe ends, removing oil, dirt, loose scale, and rust; gaskets should seat on bare metal.
2. Wipe clean rubber gaskets, pipe-end separator, and insulating sleeve.
3. Place follower with larger bore and insulating gasket over large pipe end.
4. Place follower with small bore and wedge gasket over small pipe end. Remove pipe-end separator from body and place body with insulating sleeve on small pipe.
5. Position the pipes. Gap between pipe ends should be a minimum of 1-1/4” for pipe-end separator. Maximum pipe-end gaps are as follows: 5” and 7” long body: 1-1/2” 10” long body: 2”
6. Keeping pipe-end separator between pipe ends, slide the body onto larger pipe until end of body stops against the pipe-end separator when contacting the large pipe.

(CONTINUED ON BACK)