1. Remove stirrups, washers and nuts from saddle. The gasket is cemented in place and should not be disturbed.

2. Clean pipe surface where gasket contacts pipe.

3. Lubricate gasket and pipe with soapy water (anti-freeze should be added in freezing weather).

4. Assemble saddle on pipe and tighten stirrup nuts uniformly and progressively to 80 ft. lbs. torque. If torque wrench is not available, tighten stirrups until the gasket starts to extrude from under the saddle.

(See Back for Insulating Service Saddle)

© 2018 Natural Gas Solutions North America, LLC
The Dresser Logo and all Trademarks containing the term “Dresser” are the property of Dresser, LLC, a subsidiary of Baker Hughes, a GE Company.